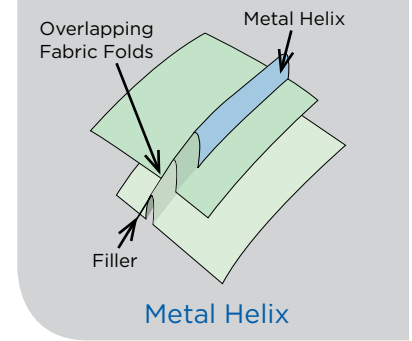
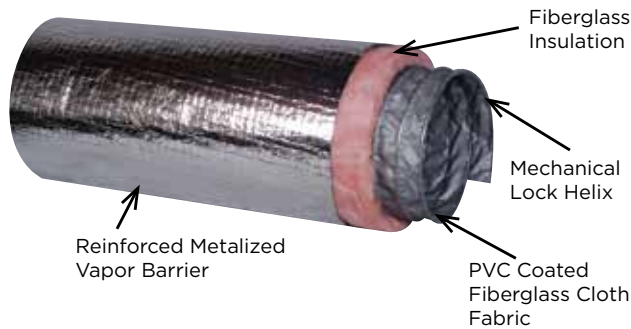


# SUBMITTAL DATA

## Flexmaster U.S.A.® 4M

### High Pressure Flexible Duct Insulated



Technical Data	
Standard Lengths (ft)	25 ft, Special lengths on request
Inside Diameter (in)	3", 4", 5", 6", 7", 8", 9", 10", 12", 14", 15", 16", 18", 20"
Air Friction Loss	See Friction Loss Chart for details
Vapor Barrier Permeance	(.05) perm A.S.T.M. E96, Procedure A
Test Standard	UL181
Tested By	Intertek/ETL
Certifications Met	Class 1 Air Duct, NFPA 90A and 90B, BOCA, SBBC, HUD/FHA, MIN Property Std.
Internal Working Pressure (w.g.)	25" w.g. positive 10" w.g. negative thru 12" dia. 5" w.g. negative, 14" thru 16" dia. 1" w.g. negative, 18" & 20" dia.
Rated Velocity	5500 F.P.M.
Min Burst Pressure	2 1/2 times working pressure
Operating Temperature Range	-20° to +250°F
Flame/Smoke	25/50
Insulation Thermal Conductance	R4.2, R6, R8
Like the UL Mark, the ETL Listed Mark shows that our product has been independently tested by a Nationally Recognized Testing Laboratory (NRTL). It shows that it has met the requirements of widely accepted product safety standards and that we have agreed to periodic follow-up inspections to verify continued compliance.	

### Construction Features

The Flexmaster U.S.A.® Type 4M is manufactured to meet the highest quality standards in strength, permeability and fire resistance required in a flexible duct. Tested to UL standard 181, this Class 1 Air Duct is fabricated for application in a low to high pressure HVAC air distribution system.

#### Duct Fabric

A heavy, PVC coated, Fiberglass cloth fabric, mechanically locked to the duct helix without the use of adhesives.

#### Duct Helix

Made from corrosive resistant galvanized steel, the duct helix is mechanically formed to attach the duct fabric without the use of adhesives.

#### Vapor Barrier

Fire retardant, reinforced aluminum material. Excellent strength at low temperatures. Will not age harden.

#### Insulation

Fiberglass insulation jacket, factory wrapped.

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 **FLEXMASTER U.S.A.®**  
A MASTERDUCT COMPANY